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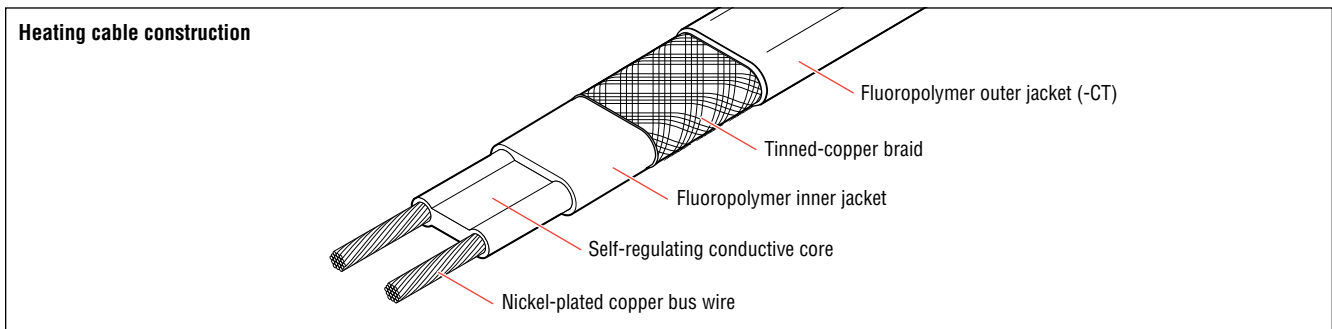
**Self-regulating heating cables**

**Electrical process-temperature maintenance for both nonhazardous and hazardous locations.**

The QTVR family of self-regulating heating cables is designed for pipe heat tracing in industrial applications. QTVR heating

cables can provide process-temperature maintenance up to 225°F (110°C) and can also be used for freeze protection in systems having high heat loss. The heating cables are configured for use in nonhazardous and hazardous locations, including areas where corrosives may be present.

Raychem QTVR cables meet the requirements of the U.S. National Electrical Code and the Canadian Electrical Code. For additional information, contact your Tyco Thermal Controls representative or call Tyco Thermal Controls at (800) 545-6258.



**Application**

Area classification	Nonhazardous and hazardous locations
Traced surface type	Metal and some plastics For use on plastic pipes, refer to TraceCalc Pro design software.
Chemical resistance	Organic and aqueous inorganic chemicals and corrosives

**Supply Voltage**

QTVR1	100–130 Vac
QTVR2	200–277 Vac

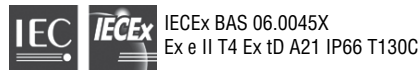
**Temperature Rating**

Maximum maintain or continuous exposure temperature (power on)	225°F (110°C)
Minimum installation temperature	-40°F (-40°C)

**Temperature ID Number (T-Rating)**

T4: 275°F (135°C)  
Temperature ID numbers are consistent with North America national electrical codes.

**Approvals**



**Hazardous Locations**

- Class I, Div. 2, Groups A, B, C, D  
Class II, Div. 2, Groups F, G  
Class III
- Class I, Div. 1 and 2, Groups A, B, C, D  
Class II, Div. 1 and 2, Groups E, F, G  
Class III
- 09-IEx-0006X  
BR-Ex e II T4

**Zone Approvals**

- CLI, ZN1, AEx e II T4
- Ex e II T4

QTVR heating cables also have many other approvals, including Baseefa, PTB, DNV, and ABS.

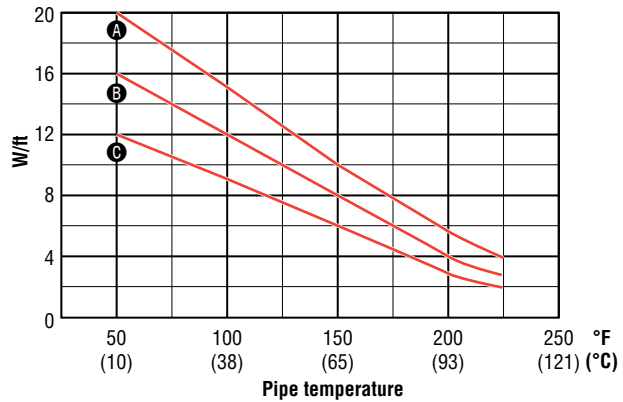
**Design and Installation**

For proper design and installation, use TraceCalc Pro design software or the Design section of the *Industrial Product Selection and Design Guide* (H56550). Also, refer to the *Industrial Heat-Tracing Installation and Maintenance Manual* (H57274). Literature is available via the Tyco Thermal Controls Web site, [www.tycothermal.com](http://www.tycothermal.com).

**Nominal Power Output Rating on Metal Pipes at 120 V / 240 V**

	Adjustment factors	
	Power output	Circuit length
<b>208 V</b>		
10QTVR2-CT	0.85	0.94
15QTVR2-CT	0.91	0.91
20QTVR2-CT	0.90	0.91
<b>277 V</b>		
10QTVR2-CT	1.18	1.06
15QTVR2-CT	1.09	1.10
20QTVR2-CT	1.07	1.11

- Ⓐ 20QTVR-CT
- Ⓑ 15QTVR-CT
- Ⓒ 10QTVR-CT



**Note:** To choose the correct heating cable for your application, use the Design section of the *Industrial Product Selection and Design Guide* (H56550). For more detailed information, use TraceCalc Pro design software.

**Maximum Circuit Lengths Based on Circuit Breaker Sizes**

	Ambient temperature at start-up	Maximum circuit length (in feet) per circuit breaker									
		120 V					240 V				
		15 A	20 A	30 A	40 A	50 A	15 A	20 A	30 A	40 A	50 A
<b>10QTVR-CT</b>	50°F (10°C)	100	130	195	195	†	200	265	390	390	†
	0°F (-18°C)	80	105	160	195	†	160	210	320	390	†
	-20°F (-29°C)	70	95	145	195	†	145	195	295	390	†
	-40°F (-40°C)	65	90	135	180	†	135	180	275	365	†
<b>15QTVR-CT</b>	50°F (10°C)	75	100	150	200	220	160	210	320	340	†
	0°F (-18°C)	60	80	120	160	200	125	170	255	340	†
	-20°F (-29°C)	55	70	110	145	185	115	155	235	315	†
	-40°F (-40°C)	50	65	100	135	170	110	145	220	290	†
<b>20QTVR-CT</b>	50°F (10°C)	60	80	120	160	195	120	160	240	320	390
	0°F (-18°C)	45	60	95	125	160	95	125	190	255	320
	-20°F (-29°C)	40	55	85	115	145	85	115	175	235	295
	-40°F (-40°C)	40	55	80	110	135	80	110	165	220	275

† Not permitted

**Ground-Fault Protection**

To minimize the danger of fire from sustained electrical arcing if the heating cable is damaged or improperly installed, and to comply with the requirements of Tyco Thermal Controls, agency certifications, and national electrical codes, ground-fault equipment protection must be used on each heating cable branch circuit. Arcing may not be stopped by conventional circuit protection. Many DigiTrace control and monitoring systems meet the ground-fault protection requirement.

**Product Characteristics**

	10QTVR1-CT, 10QTVR2-CT, 15QTVR2-CT	15QTVR1-CT, 20QTVR1-CT, 20QTVR2-CT
Minimum bend radius	@68°F (20°C): 0.5 in (12.7 mm)	@68°F (20°C): 0.5 in (12.7 mm)
Weight (lb per 10 ft, nominal)	0.85	1.21
Bus wire size	16 AWG	14 AWG
Outer jacket color	Brown	Brown
Heating cable dimensions	0.55 in x 0.25 in (14 mm x 6.35 mm)	0.61 in x 0.25 in (15.5 mm x 6.35 mm)

**Connection Kits**

Tyco Thermal Controls offers a full range of connection kits for power connections, splices, and end seals. These connection kits must be used to ensure proper functioning of the product and compliance with warranty, code, and approvals requirements.

**Worldwide Headquarters  
Tyco Thermal Controls**

7433 Harwin Drive  
Houston, TX 77036  
USA  
Tel: 800-545-6258  
Tel: 650-216-1526  
Fax: 800-527-5703  
Fax: 650-474-7711  
info@tycothermal.com  
[www.tycothermal.com](http://www.tycothermal.com)

**Canada  
Tyco Thermal Controls**

250 West St.  
Trenton, Ontario K8V 5S2  
Canada  
Tel: 800-545-6258  
Fax: 800-527-5703  
Tel: 613-392-6571  
Fax: 613-392-3999

**Europe, Middle East, Africa  
Tyco Thermal Controls**

Romeinse straat 14  
3001 Leuven  
België / Belgique  
Tel: +32 16 213 511  
Fax: +32 16 213 603

**Latin America  
Tyco Thermal Controls**

Al. Araguaia, 2044 – Sala.1101,  
Bloco B  
Edifício CEA – Alphaville  
Barueri – Sao Paulo – Brasil  
06455-000  
Tel: +55 11 2588 1400  
Fax: +55 11 2588 1410

**Asia Pacific  
Tyco Thermal Controls**

20F, Innovation Building,  
1009 Yi Shan Rd,  
Shanghai 200233, P.R.China  
Tel: +86 21 2412 1688  
Fax: +86 21 5426 2937 / 5426 3167

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